

DEPARTMENT OF TRANSPORTATION - District 4 Toll Bridge Program

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January 29, 2008

Contract No. 04-0120F4
04-SF-80-13.2 / 13.9
Self-Anchored Suspension Bridge
Letter No. 05.03.01-001225

Michael Flowers
Project Executive
American Bridge/Fluor Enterprises, a JV
375 Burma Road
Oakland, CA 94607

Dear Michael Flowers,

Submittal 25 R2- Fabrication & Welding Sequence - BG Deck Plate Section

The Department has completed review of Submittal ABF-SUB-000025R02, "Fabrication & Welding Sequence - BG Deck Plate Section," dated January 18, 2008. The submittal is "Approved as Noted" as shown on the attached drawings and as outlined by the following comments that were discussed with ABF and ZPMC in Shanghai on January 25, 2008:

CATEGORY A:

1. Revise the flatness tolerance of the U-rib at the bolted splice. For this location the flatness will not vary more than +/- 1mm. See Sheet DP103.
2. Provide a positive means to locate the U-rib assembly template to the longitudinal ACL of the deck plate.
3. A template shall be used to determine the amount of grinding required to produce the required depth of groove for the SAW cover pass.
4. The gap between the U-rib and deck plate is reduced to 0.5mm.

If you have any questions please contact Gary Lai in the Working Drawing Campus.

Sincerely,

A handwritten signature in black ink, appearing to read "Gary Lai" with a stylized flourish.

for
GARY PURSELL
Resident Engineer

Attachment

cc: Rick Morrow, Brian Boal
file: 05.03.01, 55.0025